

FOX VALLEY TOOL & DIE, INC.

Press Specifications

Press	Komatsu OBW150	Komatsu OBW200 (2 presses)	Komatsu H1F200 CH	Komatsu H1F200 CS	Komatsu H1F200-2	Komatsu H1F200-2	Komatsu H1F200-2	Komatsu H2W 300 (2 presses)	Pacific 250PF- OBS (2 presses)	Pacific 400D10-48
Tonnage	165	220	220	220	220	220	220	330	250	400
Shut Height (SDAU)	15.11**	16.68**	17.72	17.72	17.72	17.72	17.72	23.6	12	15
Stroke	7.87	9.84	6.30	9.84	11.8 / 1.18	11.8 / 1.18	11.8 / 1.18	11.8 / 5.9	10	18
Ram Adjustment	3.94	4.72	4.72	4.72	4.72	4.72	4.72	7.8	adj.	adj.
Strokes/Min.	35-65	30-50	20-70	20-50	50 /124	50 /124	40 / 62	40 / 55	n/a	n/a
Ram Area Depth x Width	23 x 63	26 x 73	26 x 34	26 x 34	26 x 34	26 x 34	26 x 34	47 x 82	34 x 58	48 x 120
Bolster Area Depth x Width	30 x 82	34 x 95	33 x 57	33 x 57	33 x 57	33 x 57	33 x 57	47 x 94	34 x 58	48 x 120
Feed Line Height	8 +/-4	8 +/-4	8 +/-4	n/a	8 +/-4	8 +/-4	8 +/-4	12 +/-64	n/a	n/a
Feed Line Rating	.187 x 18	.187 x 24	.187 x 24	n/a	.156 x 12	.187 x 24	.187 x 18	.281 x 24 .375 x 12 .500 x 8	n/a	n/a
Coil Weight Max.	8,000	10,000	10,000	n/a	6,500	6,500	6,500	15,000	n/a	n/a
Air Cushion	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	yes	yes
A.C. Tonnage	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	75	135*
Ram Knockout	no	yes	yes	yes	yes	yes	yes	yes	yes	yes
Press Type	Mech.	Mech.	Mech./Ser vo	Mech./Ser vo	Mech./Ser vo	Mech./Ser vo	Mech./Ser vo	Mech./Ser vo	Hyd.	Hyd.

*400 ton Pacific has three cushions @ 45 tons each

**Dimensions reflect 3" plate mounted to ram

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Coil Specifications & Packaging Instructions

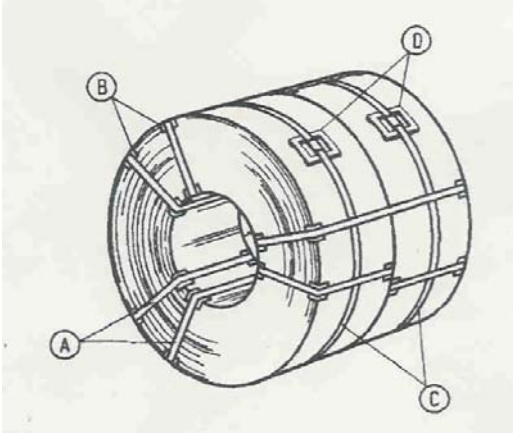
Coil Specifications:

- ID 17-20"
- OD 65" Maximum (48" Preferred Minimum)
- 10,000# Maximum Coil Weight *unless otherwise noted otherwise
- Paper Shroud Top/Bottom
- Fork Lift "Rear" Unloading
- Ship Via Flat Bed w/ Removable Sides (Tarped) or Closed Van
 - truck bed must be standard loading dock height 48"
- Receiving Hours 7am/3:30 pm Monday/Friday
- Drivers Should Call for Deviations 920-766-9455 ext 201, Brian Tetzlaff
- Coil Tags w/ following information: FVTD PO #, Material ID #, Material Description & Size, Coil Wt., Tare Wt., Heat #
- Any coil deviations please contact Mark Tetzlaff 920-766-9455 ext 200 or Brian Tetzlaff ext 201

Packaging Instructions:

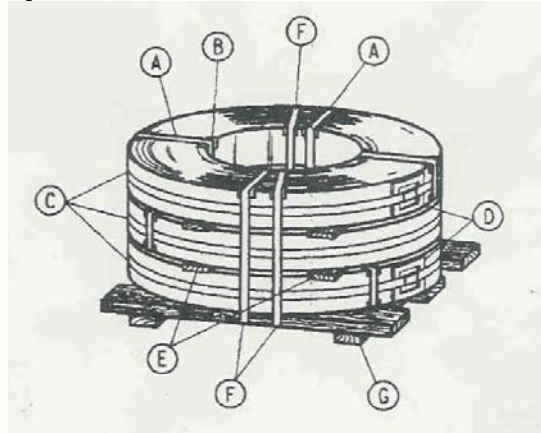
- Material 11" Wide & Under Should Be Packaged "Eye To Sky" Per Packaging Sketch Below, Paper Shrouding Required. **Maximum Skid Weight of 12,000 lbs.**
- Material Exceeding 11" Width Should Be Packaged "Eye Horizontal" Per Packaging Sketch Below, Paper Shrouding Required. **Maximum Bundle Weight of 12,000 lbs.**
- **Each Coil Requires Circumferential Bands & A Minimum Of 3 Eye Bands**

Eye Horizontal



- A. Eye Bands
- B. Corner Protectors
- C. Circumferential Bands
- D. Seal Protectors

Eye Vertical



- A. Eye Bands
- B. Corner Protectors
- C. Circumferential Bands
- D. Seal Protectors
- E. 1" Separators
- F. Securement Bands
- G. Skeleton Platform
- * Protect Material from Lumber

Delivery Address:

1601 Badger Rd.
Kaukauna, WI 54130

Updated 05/10/2021